

|                                  |  |                         |               |                                |
|----------------------------------|--|-------------------------|---------------|--------------------------------|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services                  | <b>Drawing Name</b>     | : LUG         |                                |
| <b>Job Number</b>                | : 30056  |                         |               |                                |
| <b>Estimate Number</b>           | : 10008  |                         |               |                                |
| <b>P.O. Number</b>               | : N/A  | <b>Part Number</b>      | : D2591       |                                |
| <b>This Issue</b>                | : 12/20/2006 <b>S.O. No.</b> : N/A                     | <b>Drawing Number</b>   | : D2591 REV D |                                |
| <b>Prsht Rev.</b>                | : NC   | <b>Project Number</b>   | : N/A         |                                |
| <b>First Issue</b>               | : N/A <b>Type</b> : MACHINED PARTS                     | <b>Drawing Revision</b> | : D           |                                |
| <b>Previous Run</b>              | : 29811  | <b>Material</b>         | : N/A         |                                |
| <b>Written By</b>                | : _____  | <b>Due Date</b>         | : 1/5/2007    | <b>Qty:</b> 50 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> | : _____  |                         |               |                                |
| <b>Comment</b>                   | : Est Rev:1    Removed from 9 Digit    05-10-25    JLM |                         |               |                                |

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[illegible]

Batch: 77 103069

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[illegible]

Cut blanks: 2.700" long

2nd 07/01/07

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2-Deburr if required

J.F. 07/01/29

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1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves assigning tasks to team members, setting deadlines, and monitoring progress to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes with the objectives and goals to determine the effectiveness of the project and identify areas for improvement.

J.F. 07/01/29 / s.f 07/01/30 (50)

[illegible]

**Comment:** SECOND CHECK

MS 07/01/31

50

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *LD*   Date:   *7/10/05*  

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Wednesday, 12/20/2006 1:47:33 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 30056

Part Number: D2591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WELDON

*Re 7/22/01*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(50)

Comment: FINAL INSPECTION/W/O RELEASE

*207/02/05*

Job Completion



*U 07/02/02*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

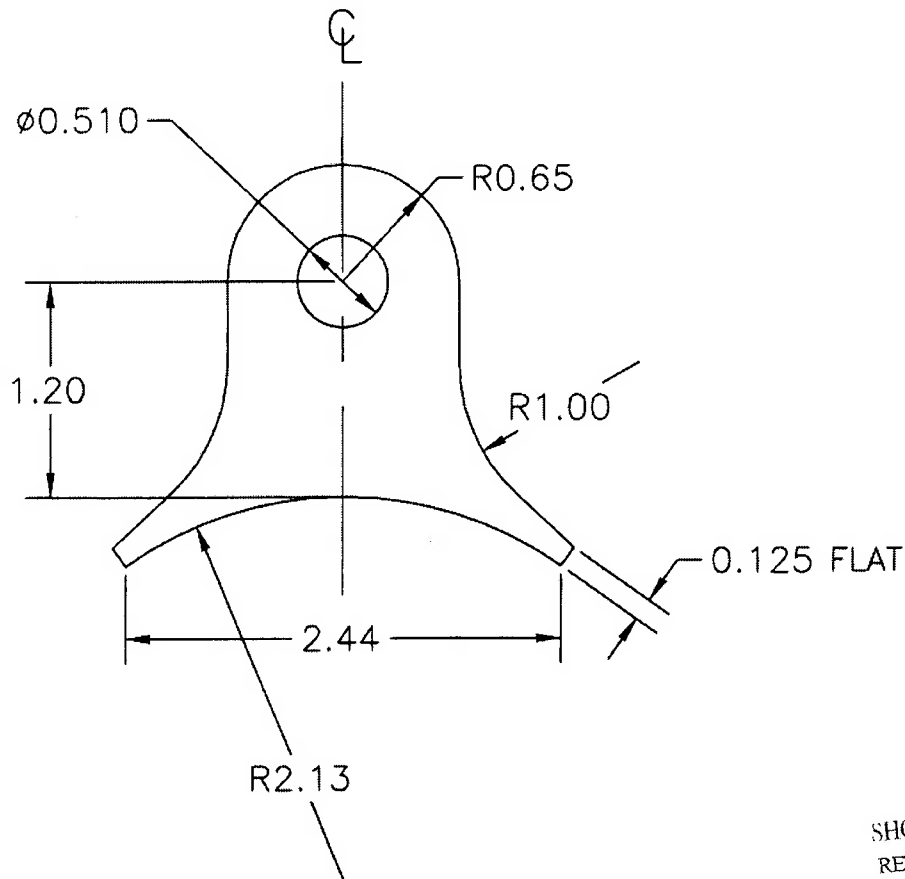
**NOTE:** Date & initial all entries





|                      |                       |  |                        |
|----------------------|-----------------------|--|------------------------|
| DESIGN<br><i>ME</i>  | DRAWN BY<br><i>ME</i> | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>KE</i> | APPROVED<br><i>BW</i> | DRAWING NO.<br>D2591   | REV. D<br>SHEET 1 OF 1 |
| DATE<br>98.01.21     |                       | TITLE<br>GHW LUG   | SCALE<br>1:1           |
| A                    | 96:09:16              | NEW ISSUE  |                        |
| B                    | 97:06:17              | RE-DESIGN TO FLAT BOTTOM                                     |                        |
| C                    | 97.12.12              | RE-DESIGN TO RADIUS BOTTOM                                   |                        |
| D                    | 98.01.21              | 0.125 FLAT WAS 0.067 FLAT                                    |                        |

RELEASED  
98.01.21 DS



0.063 # 00.04.05  
BREAK ALL SHARP CORNERS 0.010 TO 0.020  
MATERIAL: ASTM A36 STEEL 0.50 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTER-LINE  
ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30056